

张家港市太平洋泵业制造有限公司
ZhangJiagang Pacific Pump MFG CO.,LTD

联轴器调整作业指导书
Operation instruction for coupling adjustment

产品图号 Product drawing No.	DL120-4/56-O	零件图号 Part drawing No.	DL120-4/56-003-O	TPY-20240416003-O
产品名称 Product name	船用多级立式离心泵 Marine multistage vertical centrifugal pump	零件名称 Part name	联轴器 Coupling	共 1 页 Total 1 page

工序号 Step number	工序内容 Step contents	注意 Note	工具 Tools
1	断开电源 Switch off the power	注意: Note: 1. 向上抬起泵轴, 插入机械密封高度调节片, 安装好联轴器后务必将调节片取出。 Lift up the pump shaft and insert the mechanical seal height adjusting piece. Be sure to remove the adjusting piece after installing the coupling.	万用表 Volt/Ohm meter 活络扳手 Adjustable spanner
2	稍微松开联轴器螺栓, 使轴能上下移动。向上抬起泵轴, 插入机械密封高度调节片, 安装好联轴器后务必将调节片取出。确保联轴器夹块间隙左右两边一致, 转动灵活, 无卡涩。 Loosen the coupling bolts slightly to make the shaft move up and down. Lift up the pump shaft and insert the mechanical seal height adjusting piece. Be sure to remove the adjusting piece after installing the coupling. Ensure that the clearance of coupling clamp block is consistent left and right, and the coupling can rotate flexibly without jamming.		十字形螺丝起 Cross head driver 内六角扳手 Hexagon wrench
3	启动前, 先排气, 将泵内注满水。 Before start-up, exhaust first, fill the pump with water.		活络扳手 Adjustable spanner

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